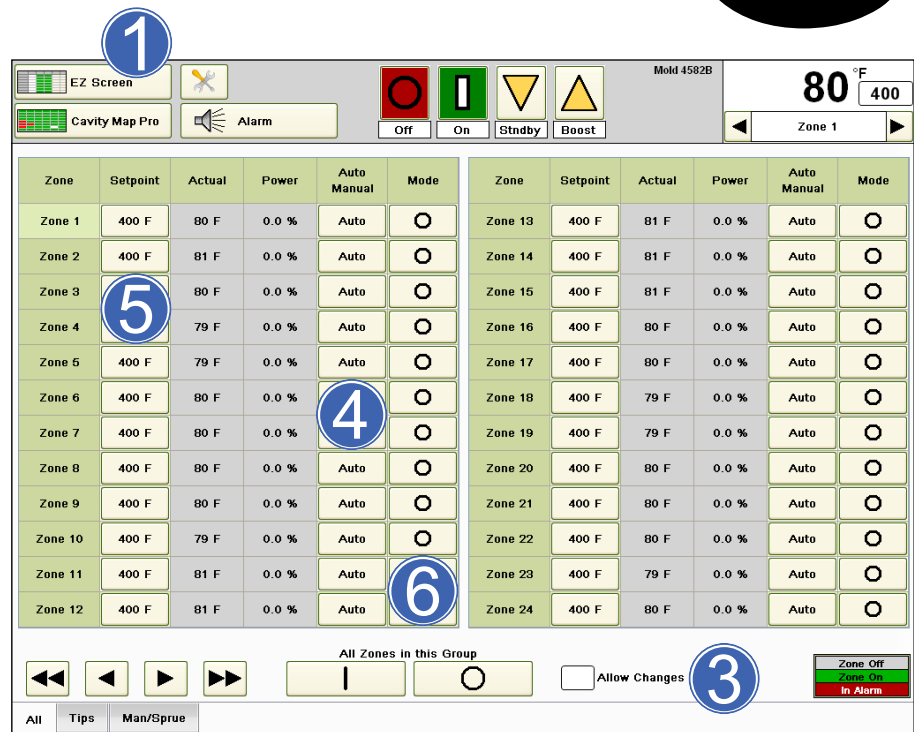
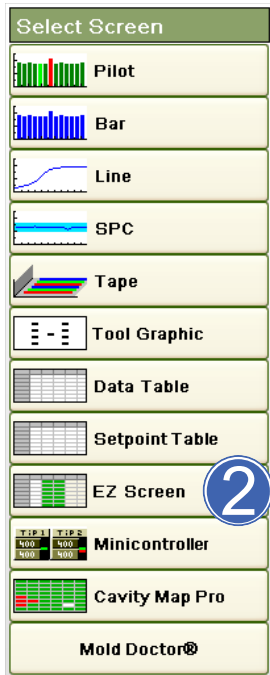


Инструкция по быстрому пуску



- 1 Нажмите и держите нажатой “Select Screen” (выбор экрана)
- 2 Выберите “EZ Screen” (EZ экран)
- 3 Проверьте “Allow Changes” (разрешить изменения)
- 4 Поверните “Auto” (авто), “Manual” (ручной), “Monitor” (монитор), “Locked” (заперто)
- 5 Нажмите “Setpoint” (заданное значение), примените в зоне или в группе
- 6 Переключите на “On” (вкл) или “Off” (выкл) в зоне или группе

Инструкция по быстрому пуску



The screenshot shows the EZ Screen interface with the following elements:

- Top Bar:** EZ Screen, Cavity Map Pro, Alarm status (Off, On, Standby, Boost), Mold 4582B, and temperature setpoint (400°F).
- Active Zone Alarms:** A table with columns for Alarm Action, Zone, and Time (5:05:28 PM). It includes various alarm icons and a 'Clear Zone Alarm History' button.
- System Alarms and Status:** A table with columns for Priority, Time (5:02:48 PM), Status (On), and Description (Status - OK To Run Activated). It includes a 'Clear System Alarm History' button and a 'Reset Critical Overtemp Alarm' button.
- Status of 'OK to Run':** A table with columns for Zone and Fault, showing 'System is 'OK to Run''. It includes a 'Configure Zone Alarms' button.
- Bottom Bar:** All, Tips, Man/Sprue.



Alarm Tutor

Zone Alarms:

- Deviation Low Alarm.** The temperature of the zone is below the deviation band.
- Deviation High Alarm.** The temperature of the zone exceeds the deviation band.
- Thermocouple Open Alarm.** The T/C connection is broken.
- Thermocouple Reversed Alarm.** The T/C connection is wired + to - at some point.
- Thermocouple Short Alarm.** The T/C is pinched or the controller thinks that it is pinched. (>98% output must see 20F (11C) rise in 5 minutes)
- Resistance Monitor Alarm.** The resistance of the heater has deviated by more than 40% from the Baseline resistance
- Watt Alarm.** The output for the zone has exceeded the limits that have been entered.
- Open Fuse Alarm.** Fuse on module bad.
- Heater Short Alarm.** The heater is shorted or exceeds the maximum rating of the module.
- Heater Open Alarm.** The heater connection is broken.
- Uncontrolled Output Alarm.** The module has an unregulated output.
- Ground Fault.**

System Alarms:

- Critical Overtemp Alarm.** The temperature for a zone has exceeded the alarm limit.
- Material Protection Alarm.** The machine has stopped cycling and the controller has gone to Standby.

Legend:

- Denotes that the alarm is active at this time.
- Denotes that the alarm turned on when indicated but is not active at this time.

Done