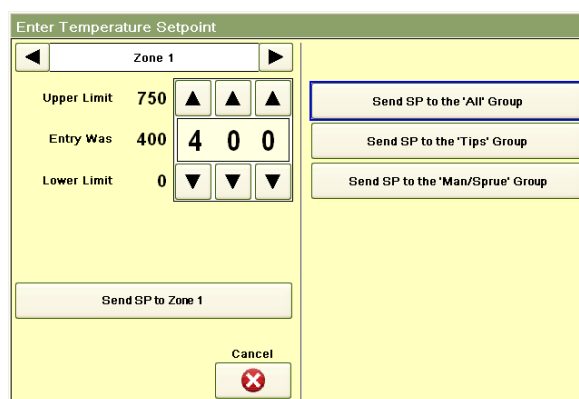
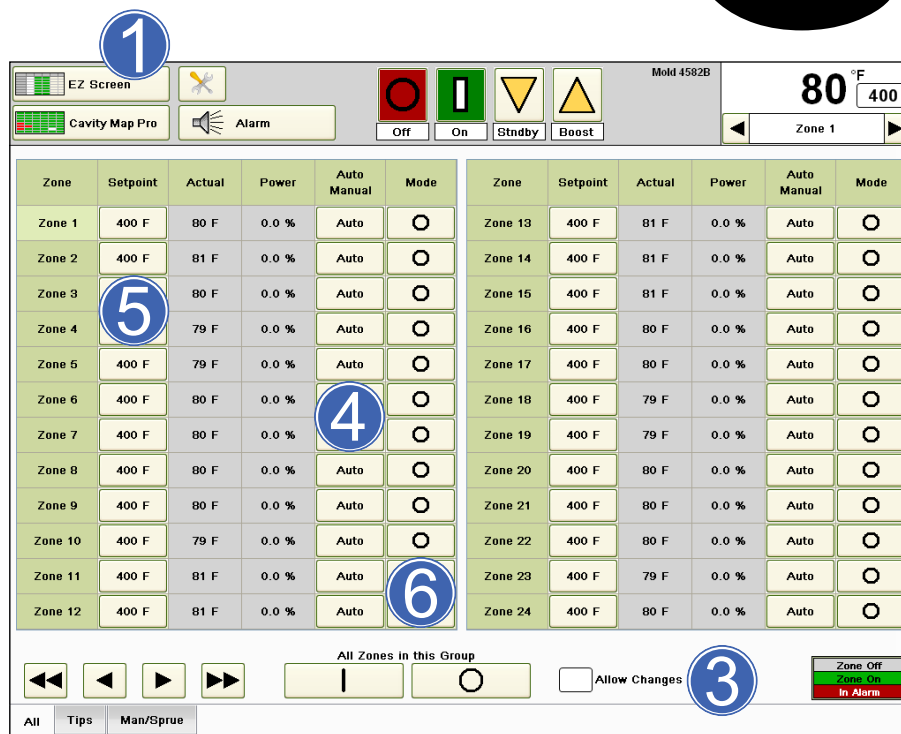
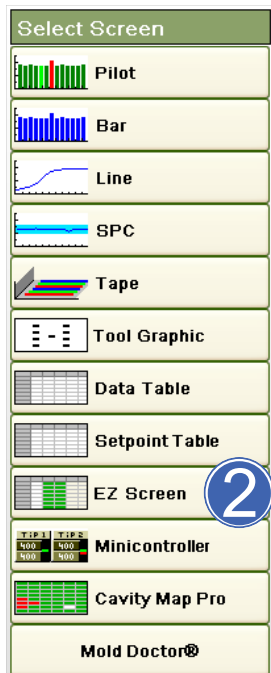
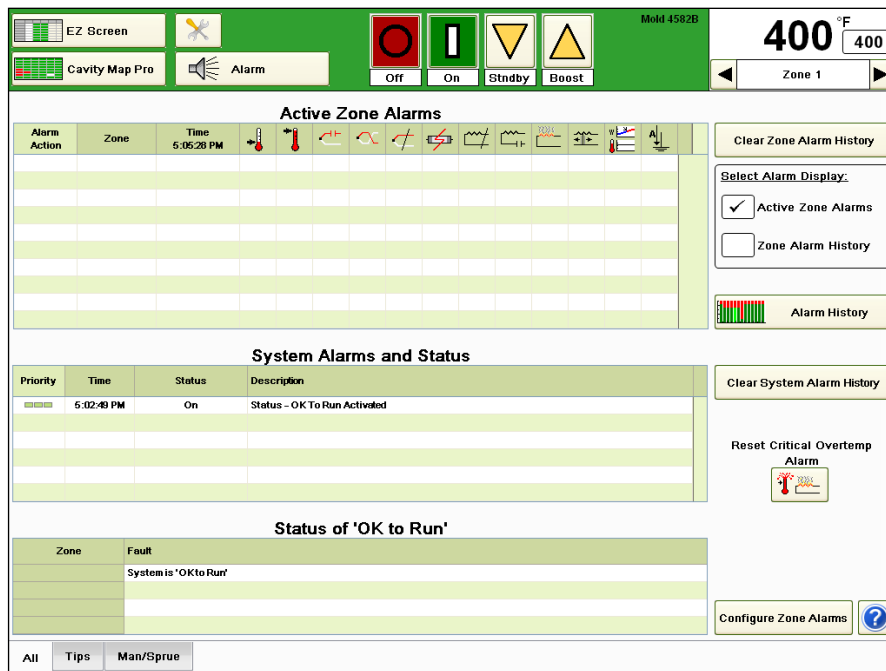


# Guida di avvio rapido



- 1 Premere e mantenere premuto per “Select Screen” (Seleziona schermata)
- 2 Selezionare “EZ Screen” (Schermata EZ)
- 3 Controllare “Allow Changes” (Consenti modifiche)
- 4 Ruotare “Auto”, “Manual” (Manuale), “Monitor”, “Locked” (Bloccato)
- 5 Premere “Setpoint”, applicare per zona o per gruppo
- 6 Commuta “On” o “Off” per zona o per gruppo



### Alarm Tutor

**Zone Alarms:**

- Deviation Low Alarm.** The temperature of the zone is below the deviation band.
- Deviation High Alarm.** The temperature of the zone exceeds the deviation band.
- Thermocouple Open Alarm.** The T/C connection is broken.
- Thermocouple Reversed Alarm.** The T/C connection is wired + to - at some point.
- Thermocouple Short Alarm.** The T/C is pinched or the controller thinks that it is pinched. (>98% output must see 20F (11C) rise in 5 minutes)
- Resistance Monitor Alarm.** The resistance of the heater has deviated by more than 40% from the Baseline resistance
- Watt Alarm.** The output for the zone has exceeded the limits that have been entered.
- Open Fuse Alarm.** Fuse on module bad.
- Heater Short Alarm.** The heater is shorted or exceeds the maximum rating of the module.
- Heater Open Alarm.** The heater connection is broken.
- Uncontrolled Output Alarm.** The module has an unregulated output.
- Ground Fault.**

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**System Alarms:**

- Critical Overtemp Alarm.** The temperature for a zone has exceeded the alarm limit.
- Material Protection Alarm.** The machine has stopped cycling and the controller has gone to Standby.
- >X<** Denotes that the alarm is active at this time.
- X** Denotes that the alarm turned on when indicated but is not active at this time.

**Done**