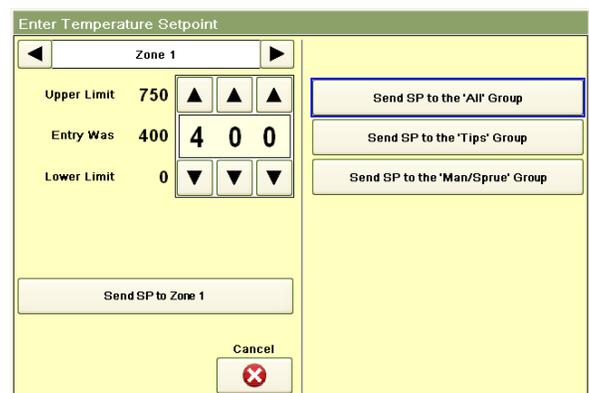# Kurzanleitung
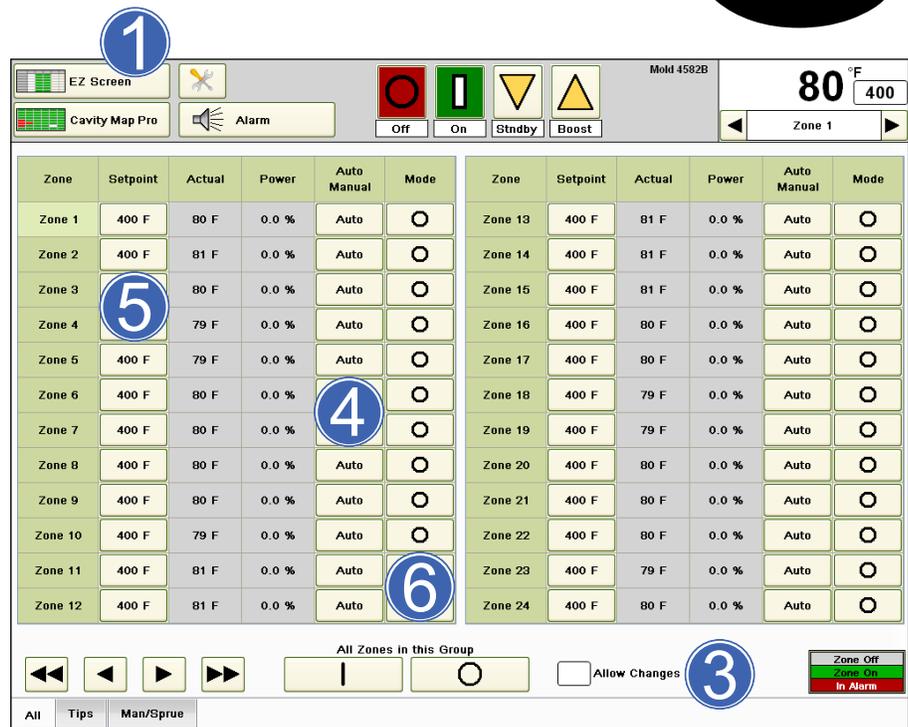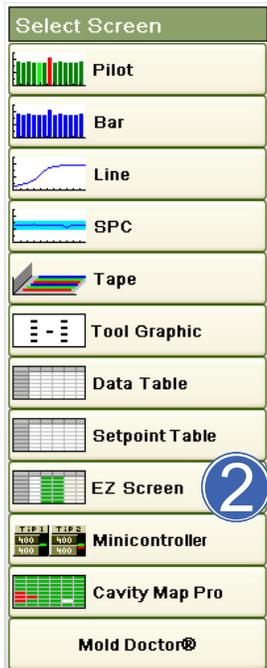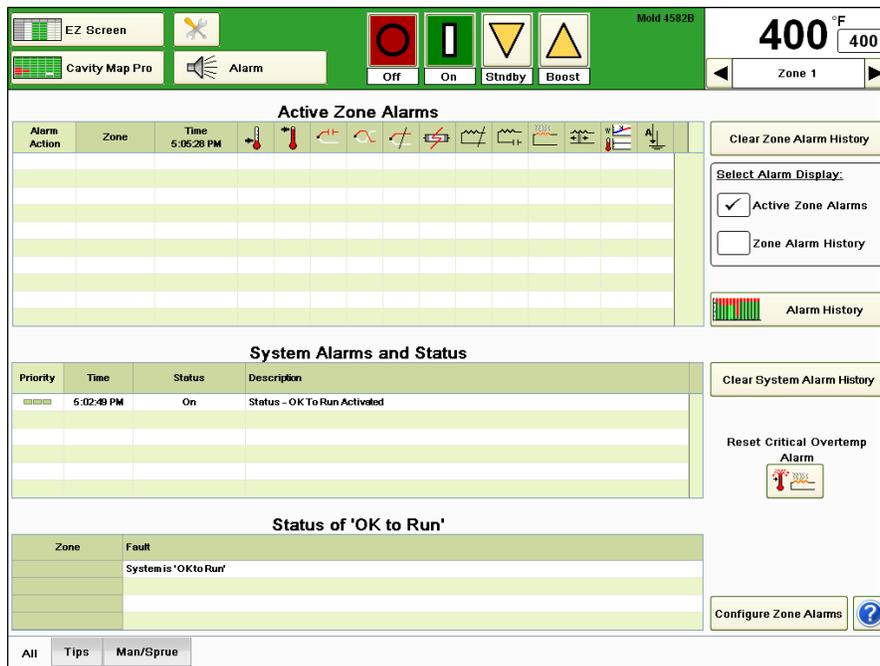
G24

1 Schaltfläche betätigen, bis Anzeige-Menü erscheint

2 „EZ-Anzeige" wählen

3 „Änderungen zulassen" aktivieren

4 Zwischen „Auto/Hand/Monitor/gesperrt" umschalten

5 „Sollwert" zonen- oder gruppenweise einstellen

6 Zonen einzeln oder gruppenweise ein-/ausschalten

G24

Active Zone Alarms

Alarm Action	Zone	Time 5:05:28 PM													

Clear Zone Alarm History

Select Alarm Display:

☑ Active Zone Alarms

☐ Zone Alarm History

Alarm History

Mold 4582B

400 °F / 400

◄ Zone 1 ►

Off | On | Stndby | Boost

EZ Screen | Cavity Map Pro | Alarm

System Alarms and Status

Priority	Time	Status	Description
	5:02:49 PM	On	Status – OK To Run Activated

Clear System Alarm History

Reset Critical Overtemp Alarm

Status of 'OK to Run'

Zone	Fault
	System is 'OK to Run'

Configure Zone Alarms

All | Tips | Man/Sprue

Alarm Tutor

Zone Alarms:

- **Deviation Low Alarm.** The temperature of the zone is below the deviation band.
- **Deviation High Alarm.** The temperature of the zone exceeds the deviation band.
- **Thermocouple Open Alarm.** The T/C connection is broken.
- **Thermocouple Reversed Alarm.** The T/C connection is wired + to – at some point.
- **Thermocouple Short Alarm.** The T/C is pinched or the controller thinks that it is pinched. (>98% output must see 20F (11C) rise in 5 minutes)
- **Resistance Monitor Alarm.** The resistance of the heater has deviated by more than 40% from the Baseline resistance
- **Watt Alarm.** The output for the zone has exceeded the limits that have been entered.

- **Open Fuse Alarm.** Fuse on module bad.
- **Heater Short Alarm.** The heater is shorted or exceeds the maximum rating of the module.
- **Heater Open Alarm.** The heater connection is broken.
- **Uncontrolled Output Alarm.** The module has an unregulated output.
- **Ground Fault.**

System Alarms:

- **Critical Overtemp Alarm.** The temperature for a zone has exceeded the alarm limit.
- **Material Protection Alarm.** The machine has stopped cycling and the controller has gone to Standby.

- >X< Denotes that the alarm is active at this time.
- X Denotes that the alarm turned on when indicated but is not active at this time.

Done